



# Witzenhausen Mill



Built in 1975, Witzenhausen is situated in the heart of Germany. With good motorway connections in all directions, this location is especially advantageous for eastern markets. The long experience of its employees combines with the best available technology to ensure products of high quality.

## Milestones

- **1975** Mill production start-up
- **1980** Rebuild of stock preparation: cleaner paper, rebuild of press section, gapformer: better formation
- **1989** New pope-reeler for better finish quality & runability
- **1996** Acquisition by SCA
- **1998** New stock approach system, wire & press section rebuild: better formation, strength & consistency, improved smoothness & printability
- **2001** New high-speed winder for better performing customer reels
- **2007** Pre-dryer section rebuild: less shrinkage, higher thermal efficiency, more reliable supply
- **2008** Start-up of new CHP plant: waste converted to energy, CO<sub>2</sub> reduction
- **2010** Chain of Custody certification
- **2011** Rebuild of pre-dryer section including new hood
- **2012** Acquisition by DS Smith
- **2016** New pulper
- **2019** Rebuild of stock preparation and post dryer section including speed sizer, heat recovery, reel transport, pope reeler, extension roll storage and upgraded anaerobic plant

## Products

Light Liner  
Liner 2  
Liner 3 / Liner 3 highly sized  
Medium HP / Medium HP Plus / Medium

## Certifications

Quality ISO 9001  
Environmental ISO 14001  
Safety OHSAS 18001  
Energy ISO 50001  
Forest Certification - Chain of Custody  
Central Paper Lab ISO 17025

## Machinery

**PM1** Gapformer - Fourdrinier machine  
Grammage range: 115 - 190 g/m<sup>2</sup>  
Production: 410,000 tonnes/year  
Speed max: 1.000 m/min  
Trim max: 7.60 m

## Contact info

DS Smith Paper Deutschland GmbH  
Witzenhausen Mill  
Kasseler Landstrasse 23  
D-37213 Witzenhausen Germany

Tel: + 49 55 42 50 20  
[www.dssmith.com/paper](http://www.dssmith.com/paper)