

Coullons Mill



Founded in 1863, the Coullons Mill based in Coullons (Loiret, France) manufactures technical recycled products which are a benchmark in today's market: flat, compact cardboard, solid board, layer pads and cores for toilet paper. Coullons Mill has always implemented continuous improvement programmes by investing heavily in industrial aspects of Safety, Quality and Environment.

Milestones

- **1863** Construction of the mill, which produces cardboard using a process of common broom retting
- **1918** Purchase of the mill by the CHOUANARD Family
- **1950s** Production of compact cardboard used in the packaging industry (tubes, cores, sugar boxes, etc.)
- **1970s** Acquisition of a second machine increasing production rate from 5,000 to 9,000 tonnes and launch of production of foam cardboard for luxury binding (diaries, photo albums, etc.)
- **1992** Acquisition by DS Smith. The mill specialises in the production of flat cardboard in reels and sheets, as well as the complex production of foam cardboard.
- **2008** Purchase of a new pulper with high concentration
- **2010 - 2011** New products development on paper machine 2 (water-soluble paperboard)
- **2017** Replacement of sectional drive on paper machine 1

Contact info

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Machinery

PM1 two-ply Fourdrinier
Grammage range: 200-360 g/m²
Production: 30,000 tonnes/year
Speed max: 250 m/min
Trim max: 1.95 m

PM2 single-ply Fourdrinier
Grammage range: 200-300 g/m²
Production: 10,000 tonnes/year
Speed max: 60 m/min
Trim max: 1.90 m

Products

Coreboard
Solid board
Composite boxes board
Cores for toilet paper
Layer pads

Certifications

Quality ISO 9001
Environmental ISO 14001
Safety OHSAS 18001